



VICTOR®

FICHA TÉCNICA

VICTOR®

AN ESAB® BRAND

MFA/MFA-1 Heating Nozzles

For Use with J, 300 & HD310C Series
Torch Handles

Victor Heavy Industry

- Multi-flame heating head for heat treating, straightening and priming
- Acetylene / Hydrogen



Part No. Boxed	Part No. Clamshell	Type	Size	Tip End Replacement	Length	Series
0323-0251	0387-0061	MFA	6	0311-0537	12.0" (304.8 mm)	300
0323-0252	0387-0062	MFA	8	0311-0538	12.0" (304.8 mm)	300
0323-0260	0387-0063	MFA	10	0311-0539*	12.0" (304.8 mm)	300
0323-0261	0387-0064	MFA	12	0311-0540	17.5" (444.5 mm)	HD 310C
0323-0262	0387-0065	MFA	15	--	17.5" (444.5 mm)	HD 310C

*Size 12, 20 and MFA heating nozzles must be used with HD 310C torch handle and 3/8" (9.5 mm) hose.

TYPE MFA, MFA-1 – FOR USE WITH ACETYLENE

Tip Size	Oxygen Pressure (psig)	Acetylene Pressure (psig)	Oxygen Consumption (SCFH)	Acetylene Consumption (SCFH)	BTU Per Hour
6	10/15	8/12	15/44	14/40	See Chart
8	20/30	10/15	33/88	30/80	
10	30/40	12/15	44/110	40/100	
12	50/60	12/15	66/165	60/150	
15	50/60	12/15	99/244	90/220	